



## COURSE OUTLINE: MAC110 - SURFACE GRINDING

Prepared: Peter Corbett

Approved: Corey Meunier, Chair, Technology and Skilled Trades

<b>Course Code: Title</b>	MAC110: SURFACE GRINDING TECHNOLOGY
<b>Program Number: Name</b>	6345: GENERAL MACHINIST
<b>Department:</b>	MECHANICAL TECHNIQUES PS
<b>Semesters/Terms:</b>	22W, 22F, 23W
<b>Course Description:</b>	Upon successful completion the apprentice is able to: surface grind horizontal, vertical, and angular flat surfaces, and surface grind parallel surfaces.
<b>Total Credits:</b>	2
<b>Hours/Week:</b>	6
<b>Total Hours:</b>	12
<b>Prerequisites:</b>	There are no pre-requisites for this course.
<b>Corequisites:</b>	There are no co-requisites for this course.
<b>Essential Employability Skills (EES) addressed in this course:</b>	<p>EES 1 Communicate clearly, concisely and correctly in the written, spoken, and visual form that fulfills the purpose and meets the needs of the audience.</p> <p>EES 2 Respond to written, spoken, or visual messages in a manner that ensures effective communication.</p> <p>EES 3 Execute mathematical operations accurately.</p> <p>EES 4 Apply a systematic approach to solve problems.</p> <p>EES 5 Use a variety of thinking skills to anticipate and solve problems.</p> <p>EES 6 Locate, select, organize, and document information using appropriate technology and information systems.</p> <p>EES 7 Analyze, evaluate, and apply relevant information from a variety of sources.</p> <p>EES 8 Show respect for the diverse opinions, values, belief systems, and contributions of others.</p> <p>EES 9 Interact with others in groups or teams that contribute to effective working relationships and the achievement of goals.</p> <p>EES 10 Manage the use of time and other resources to complete projects.</p> <p>EES 11 Take responsibility for ones own actions, decisions, and consequences.</p>
<b>Course Evaluation:</b>	<p>Passing Grade: 70%, B</p> <p>A minimum program GPA of 2.0 or higher where program specific standards exist is required for graduation.</p>
<b>Other Course Evaluation &amp; Assessment Requirements:</b>	<p>Other Course Evaluation Requirements: Smart watches, smart phones and similar devices are not allowed during tests or quizzes and must be removed.</p> <p>Grade</p>

In response to public health requirements pertaining to the COVID19 pandemic, course delivery and assessment traditionally delivered in-class, may occur remotely either in whole or in part in the 2021-2022 academic year.



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Definition Grade Point Equivalent

A+ 90 - 100% 4.00

A 80 - 89%

B 70 - 79% 3.00

C 60 - 69% 2.00

D 50 - 59% 1.00

F (Fail) 49% and below 0.00

CR (Credit) Credit for diploma requirements has been awarded.

S Satisfactory achievement in field /clinical placement or non-graded subject area.

U Unsatisfactory achievement in field/clinical placement or non-graded subject area.

X A temporary grade limited to situations with extenuating circumstances giving a student additional time to complete the requirements for a course.

NR Grade not reported to Registrar's office.

W Student has withdrawn from the course without academic penalty.

**Books and Required Resources:**

Technology of Machine Tools by Steve F. Krar, Arthur R. Gill, Peter Smid, Robert J. Gerritsen  
Publisher: McGraw Hill Edition: 8th  
ISBN: 9781260565782

**Course Outcomes and Learning Objectives:**

<b>Course Outcome 1</b>	<b>Learning Objectives for Course Outcome 1</b>
1.1 Demonstrate safe working procedures when setting up and operating surface grinders. (2 hrs)	
<b>Course Outcome 2</b>	<b>Learning Objectives for Course Outcome 2</b>
1.2 Set up surface grinder machine controls and coolant requirements. (1.5 hrs)	
<b>Course Outcome 3</b>	<b>Learning Objectives for Course Outcome 3</b>
1.3 Set up surface grinder workholding devices, attachments, and/or accessories. (1 hr)	
<b>Course Outcome 4</b>	<b>Learning Objectives for Course Outcome 4</b>
1.4 Set up surface machine grinding wheels. (1.5 hrs)	
<b>Course Outcome 5</b>	<b>Learning Objectives for Course Outcome 5</b>
1.5 Develop a plan for surface grinding. (1.5 hrs)	
<b>Course Outcome 6</b>	<b>Learning Objectives for Course Outcome 6</b>
1.6 Perform surface grinding. (4 hrs)	
<b>Course Outcome 7</b>	<b>Learning Objectives for Course Outcome 7</b>
1.7 Describe routine	

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maintenance. (0.5 hrs)

**Evaluation Process and Grading System:**

<b>Evaluation Type</b>	<b>Evaluation Weight</b>
Practical	50%
Quizzes and tests	50%

**Date:**

January 6, 2022

**Addendum:**

Please refer to the course outline addendum on the Learning Management System for further information.

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